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AMENDMENTS TO THE CLAIMS

Please cancel Claims 18-20 and 39.

Please amend Claim 40 as follows:

Claims 1-2 (Canceled)

3. (Previously presented) A method of manufacturing a flowing junction reference electrode, the method comprising:

providing a chamber for receiving a reference electrolyte solution, wherein the chamber is configured to allow pressurization of the electrolyte solution; and

providing a liquid junction member having N discrete nanochannels, the nanochannels having diameters D and lengths L, wherein N is less than approximately 100,000, and wherein the member is in fluid communication with the electrolyte solution;

filling said chamber with said reference electrolyte solution, said reference electrolyte solution having a viscosity η ; and

pressurizing the electrolyte solution to a pressure P_E;

wherein the electrolyte solution comprises a surfactant.

Claims 4-5 (Canceled).

6. (Previously presented) A method of manufacturing a flowing junction reference electrode, the method comprising:

providing a chamber for receiving a reference electrolyte solution, wherein the chamber is configured to allow pressurization of the electrolyte solution; and

providing a liquid junction member having N discrete nanochannels, the nanochannels having diameters D and lengths L, wherein N is less than approximately 100,000, and wherein the member is in fluid communication with the electrolyte solution;

filling said chamber with said reference electrolyte solution, said reference electrolyte solution having a viscosity η ;

pressurizing the electrolyte solution to a pressure P_E;

> configuring the reference electrode such that the liquid junction member can be brought into fluid communication with a sample solution such that the junction member is situated between the electrolyte solution and the sample solution; and

> > $D^2\Delta P$

selecting ΔP , D, η , and L such that $32\eta L$ is greater than about 0.1 centimeter per second, wherein ΔP is a pressure differential between P_E and a pressure P_S of the sample solution, and wherein ΔP is greater than approximately 10 psi and less than approximately 100 psi.

7. (Previously presented) A method of manufacturing a flowing junction reference electrode, the method comprising:

providing a chamber for receiving a reference electrolyte solution, wherein the chamber is configured to allow pressurization of the electrolyte solution; and

providing a liquid junction member having N discrete nanochannels, the nanochannels having diameters D and lengths L, wherein N is less than approximately 100,000, and wherein the member is in fluid communication with the electrolyte solution;

filling said chamber with said reference electrolyte solution, said reference electrolyte solution having a viscosity η ;

pressurizing the electrolyte solution to a pressure P_E;

configuring the reference electrode such that the liquid junction member can be brought into fluid communication with a sample solution such that the junction member is situated between the electrolyte solution and the sample solution; and

 $D^2 \Delta P$

selecting ΔP , D, η , and L such that $^{32\eta L}$ is greater than about 0.1 centimeter per second, wherein ΔP is a pressure differential between P_E and a pressure P_S of the sample solution, and wherein ΔP is less than approximately 70 psi.

8. (Previously presented) The method of Claim 6, wherein N is less than approximately 50,000.

- 9. (Previously presented) The method of Claim 6, wherein N is less than approximately 10,000.
- 10. (Previously presented) The method of Claim 6, wherein N is less than approximately 1,000.
- 11. (Previously presented) The method of Claim 6, wherein N is greater than approximately 10.
- 12. (Previously presented) The method of Claim 6, wherein N is greater than approximately 100.
- 13. (Previously presented) The method of Claim 6, wherein a diameter D_i of any one nanochannel is substantially equal to a diameter D_j of any other nanochannel.
- 14. (Previously presented) The method of Claim 6, wherein D is greater than approximately 1 nanometer and less than approximately 900 nanometers.
- 15. (Previously presented) The method of Claim 6, wherein D is greater than approximately 5 nanometers and less than approximately 750 nanometers.
- 16. (Previously presented) The method of Claim 6, wherein D is greater than approximately 10 nanometers and less than approximately 500 nanometers.
- 17. (Previously presented) The method of Claim 6, wherein D is greater than approximately 40 nanometers and less than approximately 250 nanometers.

Claims 18 - 20 (Canceled).

21. (Previously presented) The method of Claim 6, wherein the nanochannels are substantially straight and substantially parallel to one another.

Claim 22 (Canceled).

23. (Previously presented) A method of manufacturing a flowing junction reference electrode, the method comprising:

providing a chamber for receiving a reference electrolyte solution, wherein the chamber is configured to allow pressurization of the electrolyte solution; and

providing a liquid junction member having N discrete nanochannels, the nanochannels having diameters D and lengths L, wherein N is less than approximately 100,000, wherein the member is in fluid communication with the electrolyte solution, and wherein the nanochannels are coated with a material selected from the group consisting of gold, platinum, and palladium.

24. (Previously presented) A method of manufacturing a flowing junction reference electrode, the method comprising:

providing a chamber for receiving a reference electrolyte solution, wherein the chamber is configured to allow pressurization of the electrolyte solution; and

providing a liquid junction member having N discrete nanochannels, the nanochannels having diameters D and lengths L, wherein N is less than approximately 100,000, wherein the member is in fluid communication with the electrolyte solution, and wherein the nanochannels are coated with a hydrophilic material.

25. (Previously presented) A method of manufacturing a flowing junction reference electrode, the method comprising:

providing a chamber for receiving a reference electrolyte solution, wherein the chamber is configured to allow pressurization of the electrolyte solution; and

providing a liquid junction member having N discrete nanochannels, the nanochannels having diameters D and lengths L, wherein N is less than approximately 100,000, wherein the member is in fluid communication with the electrolyte solution, and wherein the nanochannels are coated with a hydrophobic material.

26. (Previously presented) A method of manufacturing a flowing junction reference electrode, the method comprising:

providing a chamber for receiving a reference electrolyte solution, wherein the chamber is configured to allow pressurization of the electrolyte solution; and

providing a liquid junction member having N discrete nanochannels, the nanochannels having diameters D and lengths L, wherein N is less than approximately 100,000, wherein the member is in fluid communication with the electrolyte solution, and wherein the junction member is manufactured as a single planar element.

27. (Previously presented) A method of manufacturing a flowing junction reference electrode, the method comprising:

providing a chamber for receiving a reference electrolyte solution, wherein the chamber is configured to allow pressurization of the electrolyte solution; and

providing a liquid junction member having N discrete nanochannels, the nanochannels having diameters D and lengths L, wherein N is less than approximately 100,000, wherein the member is in fluid communication with the electrolyte solution, and wherein the junction member comprises a rigid support member.

28. (Previously presented) A method of manufacturing a flowing junction reference electrode, the method comprising:

providing a chamber for receiving a reference electrolyte solution, wherein the chamber is configured to allow pressurization of the electrolyte solution; and

providing a liquid junction member having N discrete nanochannels, the nanochannels having diameters D and lengths L, wherein N is less than approximately 100,000, wherein the member is in fluid communication with the electrolyte solution, and wherein the junction member is a laminate comprising at least one multiple planar element.

- 29. (Original) The method of Claim 28, wherein at least one of the multiple planar element is selected from the group consisting of a pressure sensor, a temperature sensor, a flow rate sensor, an electrical resistance sensor, a redox potential sensor, a conductivity sensor, and a pH sensor.
- 30. (Previously presented) A method of manufacturing a flowing junction reference electrode, the method comprising:

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providing a chamber for receiving a reference electrolyte solution, wherein the chamber is configured to allow pressurization of the electrolyte solution; and

providing a liquid junction member having N discrete nanochannels, the nanochannels having diameters D and lengths L, wherein N is less than approximately 100,000, wherein the member is in fluid communication with the electrolyte solution, and wherein the junction member comprises a planar element of microchannels coupled to a planar element of nanochannels.

- 31. (Original) The method of Claim 30, wherein the planar element of microchannels is bonded to the planar element of nanochannels.
- 32. (Original) The method of Claim 30, wherein the planar element of the microchannels is thermally or adhesively bonded to the planar element.
- 33. (Original) The method of Claim 30, wherein the microchannels have widths greater than approximately 5 micrometers and less than approximately 25 micrometers.
- 34. (Previously presented) The method of Claim 6, wherein the junction member is made of a polymer.
- 35. (Original) The method of Claim 34, wherein the polymer is selected from the group consisting of polycarbonate, polyethylene, and polyimide.
- 36. (Previously presented) The method of Claim 6, wherein the junction member is made of silicon, glass, or ceramic.
- 37. (Previously presented) The method of Claim 6, further comprising providing means for pressurizing the electrolyte solution.
- 38. (Original) The method of Claim 37, wherein the means for pressurizing is selected from the group consisting of a pressurized collapsible bladder, an electro-osmotic pump, a mechanical pump, a piezo-electric pump, and a electro-hydrodynamic pump.

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Claim 39 (Canceled).

40. (Currently Amended) <u>A method of manufacturing a flowing junction reference</u> electrode, the method comprising:

The method of Claim-39, providing a chamber for receiving a reference electrolyte solution, wherein the chamber is configured to allow pressurization of the electrolyte solution;

providing a liquid junction member having N discrete nanochannels, the nanochannels having diameters D and lengths L, wherein N is less than approximately 100,000, wherein the member is in fluid communication with the electrolyte solution; and providing a mechanical piston-driven pump for pressurizing the electrolyte solution, wherein the mechanical piston-driven pump comprises a spring-loaded piston drive.

- 41. (Previously presented) The method of Claim 6, further comprising providing a sensing electrode.
- 42. (Original) The method of Claim 41, wherein the sensing electrode is selected from the group consisting of pH electrodes, other ion-selective electrodes, and redox electrodes.